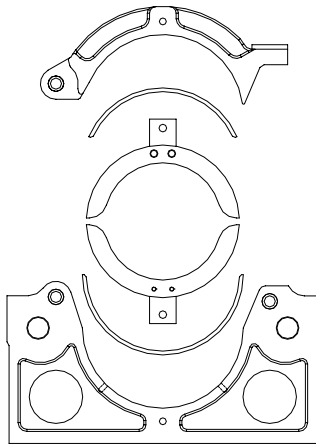


Model: 28 CQ prior to March, 2003 and all 28IPCQ Machines
28 CQ Models from 1998 thru February 2003 and all 28IPCQ Models
 Serial Numbers ???? Through ????

Pipe Size	Set P/N	Insert Half	Component P/N	Pipe OD
8" DIPS	Clamp	Top Clamp Bottom Clamp	N/A N/A	9.05" (230 mm)
8" IPS (Master)	900469	Upper Lower	900274 900273	8.63" (219 mm)

All Inserts Below Require the 900469 Master



200 mm	900532	Upper Lower	900359 900359	7.87" (200 mm)
7" IPS	900468	Upper Lower	900092 900092	7.13" (181 mm)
6" DIPS	900471	Upper Lower	900254 900254	6.90" (175 mm)
6" IPS	900467	Upper Lower	900086 900086	6.63" (168 mm)
160 mm	900531	Upper Lower	900357 900357	6.30" (160 mm)
5" IPS	900466	Upper Lower	900088 900088	5.56" (141 mm)
5.375" OD	900465	Upper Lower	900094 900094	5.375" (137 mm)
4" DIPS	900470	Upper Lower	900413 900413	4.80" (122 mm)
4" IPS	900464	Upper Lower	900090 900090	4.50" (114 mm)
110 mm	900530	Upper Lower	900355 900355	4.33" (110 mm)
3" IPS	900463	Upper Lower	900096 900096	3.50" (89 mm)
2" IPS	900462	Upper Lower	900098 900098	2.37" (60 mm)

Mitered Inserts (11.25°)

All Mitered Inserts Below Require the 900469 Master

7" IPS	900454	Upper Lower	900251 900251	7.125" (181 mm)
6" IPS	900453	Upper Lower	900249 900249	6.63" (168 mm)
5" IPS	900452	Upper Lower	900245 900247	5.56" (141 mm)
5.375" OD	900451	Upper Lower	900241 900243	5.38" (137 mm)
4" IPS	900450	Upper Lower	900237 900239	4.50" (114 mm)
3" IPS	900449	Upper Lower	900233 900235	3.50" (89 mm)
2" IPS	900448	Upper Lower	900229 900231	2.37" (60 mm)